NetService which is based on remote access to control systems.

Our service offer is completed with the supporting tool Bucher guarantees that spares will be available for years to come, as well as instruct your operating personnel on-site.

The support team in our customer service and after-sales department fulfills their performance potential at all times our commissioning engineers intensively train and instruct your operating personnel on site.

The support team in our customer service and after-sales department consists of experienced experts. Bucher Unipektin has a number of different testing systems available for specific tests and trials which can be carried out at our premises. The provision of additional services as a part of our service offer can be carried out at any time.

Bucher Unipektin is a market leader and as a reliable supplier for fruit reception, solid-liquid separation, filtration, cross-flow filtration, adsorbers and ion exchangers, evaporation, juice processing and the production of concentrates.

A summary of our product range follows below:

- Cross-flow filtration systems, adsorbers and ion exchangers, evaporation, juice processing and the production of concentrates

Bucher Unipektin have been market leaders in the development, manufacture and Marketing of technically sophisticated technical machines and turn-key key for the fruit juice production for many decades. We are completely committed to our customers, both in the planning, manufacture and installation, right through to commissioning on a worldwide scale. Engineers and technicians from Bucher Unipektin are at your disposal day and night.

These are not empty words. Going the extra mile in the interests of our customers is something which our staff regards as perfectly normal. Branches and representatives all over the globe allow us to adapt to local circumstances and special needs and requirements every time they arise.

Innovation
With the development of the H1 system, Bucher has succeeded in introducing press technology in the fruit-juice production sector – long before the falling prices of new components and modern technology impacted on the competitiveness of the industry. Bucher Unipektin presses and recuperators are fast and work day and night to meet the ever-growing demand for fresh fruit juices and concentrates.

We have to a whole host of expert developers and engineers working at the press technology of tomorrow! – for the benefit of our customers. Our customer-oriented mentality is always at the forefront of our activities.

We are an innovative partner providing technical know-how and a whole string of different press-engineering techniques in our internal technical centre. Bucher Unipektin has a number of different testing systems available for specific tests and trials which can be carried out at our premises. The provision of additional services as a part of our service offer can be carried out at any time.

Quality
Bucher Unipektin are an international group with clear and unambiguous goals, regardless of whether they receive individual orders or contracts, complete processing lines, or Spare parts and replacement services.

Bucher Unipektin systems are famous for their high availability and can service the industry with internal maintenance and maintenance work. We are all meticulous certified.

Worldwide service
In order to guarantee that our customer's installations fulfill the performance potential at all times our commissioning engineers intensively train and instruct your operating personnel on site.

The support team in our customer service and after-sales department consists of experienced experts, who ensure spares parts depot guarantees that spare parts will be available for years to come, as well as ensuring rapid and reliable delivery to anywhere in the world.

Our service offer is supplemented with the supporting tool Bucher Recommission which is based on service access to control systems.

Technologies and Products
From nature to taste...

Beverages technologies for modern fruit juice production

Bucher Unipektin – always there when you need us!

There are not just words, doing the extra mile in the interests of our customers, Bucher Unipektin engineers are fully equipped and ready to go. And we are a service-oriented partner, always at the top of their game in terms of technology and spare parts and requirements every time they act.

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NetService which is based on remote access to control systems. Our service offer is completed with the supporting tool Bucher ensuring rapid and reliable delivery to anywhere in the world.

Guarantees that spares will be available for years to come, as well as maintenance consists of experienced experts. Our central spare parts depot in our customer service and after-sales department is always ready to service our customers.

Our service team in our customer service and after-sales department is always ready to service our customers. We aim as accurately as possible to react in time and to a wide range of different service engineers in our internal technical customer Bucher Unipektin has a number of different testing systems available for specific tests and trade which can be used in the presence of optimisation projects. These include the so-called ‘Black Box’.

Bucher Unipektin systems are famous for their high availability and long service life coupled with minimal maintenance expenditure and can be carried out on the premises of customers and other production companies.

A scale-up can be carried out at any time. Our commissioning engineers intensively train and instruct your operating personnel on-site. The support team in our customer service and after-sales department consists of experienced experts. You can contact us at any time for technical consultancy and assistance, regardless of whether you receive individual spare parts components, spare parts processing, or complete machines and installations.

Bucher Unipektin systems are amongst the highest quality and most service-friendly systems equipped with internal maintenance equipment and are ISO 9001 certified.

Worldwide service is our guarantee that our customer's requirements are fulfilled. We perform personnel at all times on our commissioning engineers intensively train and instruct your operating personnel on site.

The support team in our customer service and after-sales department consists of experienced experts. You can contact us at any time for technical consultancy and assistance, regardless of whether you receive individual spare parts components, spare parts processing, or complete machines and turn-key lines for fruit juice production for many decades. We are completely committed to our customers, both as a partner and an expert in the development, manufacture and installation of technically sophisticated individual systems as well as control systems for automation technology.

Our services are based on many years of specialist technical competence, in practical experience and range from customer consultancy and sales engineering, plant construction, assembly and installation, right through to commissioning on a worldwide scale. It doesn’t mean that Bucher Unipektin is around for the work. It means that you can contact us at any time for technical consultancy and assistance, regardless of whether you receive individual spare parts components, spare parts processing, or complete machines and turn-key lines for fruit juice production for many decades. We are completely committed to our customers, both as a partner and an expert in the development, manufacture and installation of technically sophisticated individual systems as well as control systems for automation technology.

These are not empty words. Going the extra mile in the interests of our customers is something which our staff regards as perfectly normal. Branches and representatives all over the globe allow us to adapt to local circumstances and special needs and requirements every time they arise.

Beverages technologies for modern fruit juice production

Bucher Unipektin have been market leaders in the development, manufacture and installation of technically sophisticated individual systems as well as control systems for automation technology for many decades. We are completely committed to our customers, both as a partner and an expert in the development, manufacture and installation of technically sophisticated individual systems as well as control systems for automation technology.

Innovation

With the development of the NTS system, Bucher has succeeded in establishing press technology in the fruit juice production sector – long-term the leading technologies with no need for any further development. This know-how forms the foundation of our acknowledged world masters of process technology in modern fruit juice production.

This know-how forms the foundation of our acknowledged world masters of process technology in modern fruit juice production. Our know-how is based on many years of expertise in every sector and every area.

Today there are no limits to the services of Bucher Unipektin. We can make individual and very special solutions. As well as being highly precise and reliable, our solutions are always tailor-made to your requirements, every time they arise.

Bucher Unipektin – always there when you need us!
Evaporators

Concentrate production - Fresh juices often undergo further processing to become high-quality concentrates in order to increase their shelf life and predominantly for logistical reasons. For this purpose mainly thermal evaporation plants are used.

Since decades Bucher Unipektin evaporators have an outstanding reputation in the fruit juice industry. Water evaporation typically takes place in multiple stages and under vacuum. Low temperatures and short residence times assure that the valuable fruit ingredients are preserved to the greatest possible extent.

The volatile aromatic substances are not lost during the evaporation process either. They are recovered in a separate aroma column via condensation and distillation from the evaporated product vapours and stored as aroma concentrates.

Bucher Unipektin evaporators are always designed to the individual customer’s needs. Due to the multi-stage design and optional implementation of mechanical or thermal vapour recompressors highest energy efficiency is achieved. The plants comprise user-friendly automation and visualisation systems.

Fruit reception line

From nature...

Evaporator systems with aroma recovery columns

Fruit unloading

Flushing line

Washing

Efficient and gentle on the products

The raw material forms the basis for high-quality fruit juice. Both the fruit’s quality and its correct, careful handling are the two vital elements here. Fruit reception lines from Bucher Unipektin meet the very highest demands when it comes to conveying and cleaning the raw materials.

Apples and pears

The fruits are offloaded, typically into deep silos. Onward transport via flushing channels is a very gentle way of handling the fruit and the removal of dirt and impurities takes place several stages in systems specifically designed for this purpose.

Stone fruits, berries, grapes - Bucher Unipektin developed dedicated hoppers and silos for these particular fruits. Subsequent transportation takes place via systems specifically designed for these raw materials.

All fruit reception lines can be individually adapted to the particular requirements of the customer or processor. This usually starts with an initial visit to the customer’s site planning stages.
From nature...

Fruit reception line

Evaporators

Contact us:

From nature...
...to taste
Milling systems and mash treatment

**Mechanical fruit disintegration for optimum juice extraction**  
Our milling systems guarantee optimum fruit pulping, which allows for efficient mash treatment and economical juice extraction. The milling systems are characterised by their ease of operation and straightforward maintenance procedures.

As well as their use in fruit juice production, crushing mills are also used very successfully for the grinding of vegetables and other organic materials. Special crushing mills with toothed steel rollers are used for stone fruit, berries and grapes to ensure that the best possible results are obtained.

We supply mills with throughput range from 5 to 50 t/h.

**Industrial processing with thermal mash treatment**  
The individual fruits’ specific pectin substances impede mechanical juice extraction. The extraction yield and press performance can be improved by enzymatic polymer degradation in the fruit mash. This enzymatic process ideally requires a temperature of at least 20°C.

Mash of stone fruits, berries and grapes are usually heated to between 50 and 60°C in order to achieve efficient colour extraction. Bucher Unipektin mash heaters and mash pasteurizers designed to meet customers’ specific needs fulfil this purpose with optimum energy utilisation.
Bucher HPX presses

**Juice extraction – the profitable way** The performance and efficiency of the extraction system used in fruit processing lines contributes considerably to a company's economic success. Yield-related losses are irretrievable and cannot be recovered during the following process stages.

The unique separation system used in the Bucher hydraulic presses guarantees that fruit juices of the highest quality are obtained, which contain very low proportions of suspended solids. The enclosed design guarantees completely sanitary operation and allows the fruit to be processed as gently and carefully as possible. The semi-continuous process also facilitates the multiple leaching out of valuable ingredients within the same system.

Bucher HPX presses operate with self-optimising control systems and are extremely maintenance-friendly. They are particularly well-suited for use in industrial fruit juice plants.
**Broad scope of application**  The proven and established separation technology of Bucher HPX presses enables diverse range of applications:

**Applications**
- Processing of apples, pears, stone fruits and berries to produce naturally cloudy or clear juices and concentrates
- Recovery of special extract from plant and animal materials (e.g. colouring agents)
- Pectin production
- Obtaining special extracts from plant and animal materials
- Extraction of plant material (e.g. citrus peel)
- Dewatering of sludge with separation problems
From nature to taste...
your specialist in beverages technologies

Schematic drawing of a fruit juice concentrate production line for apples and pears

Schematic drawing of a fruit juice concentrate production line for stone fruits and berries
Bucher MultiPress

Proven pneumatic universal press. The press concept is based on the combination of the pneumatic grape press and the approved drainage system of the Bucher hydraulic press.

The MultiPress’ enclosed design is ideally suited for leaching out valuable substances to increase the yield. It can even be used as an enzymation tank.

The MultiPress is the ideal press system for smaller- and medium-scale fruit processing operations. Pressing is gentle and careful, regardless of the mash quantity loaded. This means that even small volumes, in particular stone fruit and berries, can be pressed effortlessly.

The extraction line MultiLine includes the MultiPress press system and all the necessary upstream and downstream equipment. Depending on the fruits to be processed the MultiLine can be equipped with units for fruit reception, mash preparation and juice treatment.
Membrane filtration systems

It’s clear  Membrane filtration systems are used mainly for the filtration of fruit juices and other aqueous solutions. The fully automated systems with their modular design guarantee economic operation in all performance areas.

Ultra filtration or micro filtration membranes can be selected for customer-specific solutions via situational adaptation to the individual product requirements. We guarantee maximum production reliability and performance thanks to our technological experience in fruit juices, gained during the course of many decades and the right choice of separation membranes. Bucher Unipektin offers filtration systems with economic polymeric membranes, versatile ceramic membranes and rugged stainless steel membranes.

The membrane filtration system can be integrated into a very large number of operational processes as a replacement for conventional filter systems. We will be happy to consult and advise you in various aspects.

Traditional applications
• Filtration of fruit juices from apples, pears, stone fruits and berries
• Filtration of ciders and fruit wines

Related applications
• Recovery of valuable substances from beverage sediments (deposits from fruit juices, beer and wine)
• Filtration of fermentation broths
• Filtration of tea and other plant extracts
Adsorbers and ion exchangers

**Refinement of natural products**  Adsorption technology is based on purely physical effects. By applying this technique, clear fruit juices and concentrates can be colour-standardised gently and carefully and stabilised against post hazing without the use of fining agents. Adsorbers from Bucher Unipektin operate with maximum efficiency and optimum product care.

Natural fruit sugar can be produced from fruit juices and fruit residues thanks to the specific use of selected ion-exchanger resins. These can be used in a variety of applications in the food industry.

Within the citrus industry, this technology is predominantly used to debitter citrus juices and to correct the sugar/acid ratio.
Evaporators

Concentration process: Fruit juices often undergo further processing to high-quality concentrates in order to increase their shelf life and predominantly for logistical reasons. For this purpose mainly thermal evaporation plants are used.

Evaporators from Bucher Unipektin have an outstanding reputation in the fruit industry. Water evaporation typically takes place in multiple stages and under vacuum. Low temperatures and short residence times assure that the valuable fruit ingredients are preserved to the greatest possible extent.

The volatile aromatic substances are not lost during the evaporation process either. They are recovered in a separate aroma column via condensation and distillation from the evaporated product vapours and stored as aroma concentrates.

Bucher Unipektin evaporators are always designed for the individual situation for maximum efficiency and high operational safety. They are customised to the customer’s requirements and designed for optimal energy efficiency.

Evaporator systems with aroma recovery columns

Fruit reception line

From nature...

...to taste
High-quality concentrates in order to increase their shelf life and predominantly for logistical reasons. For this purpose mainly thermal evaporation plants are used.

Evaporators

Since decades Bucher Unipektin evaporators have an outstanding reputation in the fruit juice industry. Water evaporation typically takes place in multiple stages and under vacuum. Low temperatures and short residence times assure that the valuable fruit ingredients are preserved to the greatest possible extent.

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Bucher Unipektin evaporators are always designed to the individual customer’s needs. Due to the multi-stage design and optional implementation of mechanical or thermal vapour re-compressors highest energy efficiency is achieved. The plants comprise user-friendly automation and visualisation systems.

Evaporator systems with aroma recovery columns

Fruit unloading
Flushing line
Washing

Fruit reception line

Efficient and gentle on the products

The raw material forms the basis for high-quality fruit juice. Both the fruit’s quality and its correct, careful handling are the two vital elements here. Fruit reception lines from Bucher Unipektin meet the very highest demands when it comes to conveying and cleaning the raw materials.

Apples and pears

The fruits are offloaded, typically into deep silos. Onward transport via flushing channels is a very gentle way of handling the fruit and the removal of dirt and impurities takes place in several stages in systems designed specifically for this purpose.

Stone fruits, berries, grapes

Bucher Unipektin developed dedicated hoppers and silos for these particular raw materials. The visually detected dirty stones are separated via sensors from the conveyor system and disposed of.

All fruit reception lines can be individually adapted to the particular requirements of the customer or plant. This ensures that every system is optimally tailored to the customer’s needs.
Innovative with the development of the HT system, Bucher has succeeded in applying process technology to the fruit juice production sector—long before the falling film evaporator was established as an industrial process in the fruit juice industry. Bucher’s expertise in processing and concentration technologies has led to a complete range of innovative systems which guarantees that spares will be available for years to come, as well as control systems for automation technology.

Buchers Unipektin processes all orders with due care and attention, regardless of whether they concern individual system components, acceptance testing, or spare parts and replacements. Unipektin processes are famous for their high availability and large service department coupled with internal maintenance expertise and the training of service engineers. We are ISO 9001 certified.

Worldwide service — in order to guarantee that our customers’ installations run full performance potential at all times our experienced engineers intensively train and instruct your operating personnel on site.

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Beverages technologies for modern fruit juice production

Bucher Unipektin has been market leaders in the development, manufacture and installation of technically sophisticated technolo-
gical machines and turn-key lines for fruit juice production for many decades. Be our partners in the customers’ success and feel a

From nature to taste...

Bucher Unipektin – always there when you need us!

There is not an easy way to tell the story of the development of machines with high pressure, which makes a difference to the beverage

Bucher Unipektin is based on remote access to control systems.

Our service offer is completed with the supporting tool Bucher

guarantees that spares will be available for years to come, as well as

ment consists of experienced experts. Our central spare parts depot

installations fulfil their performance potential at normal. Branches and represen-
tation offices all over the globe

Kuhn Group
Farm machinery for hay and silage, feed preparation,
soil preparation, seeding and fertilisation technology and plant care.

Bucher Industries AG
controls devices for the container glass industry.

Glass forming and inspection machines, systems and infrastruc-
ture, with a particular focus on the beverage industry. Bucher

Bucher Municipal
Manufacturer of vehicles for efficient street cleaning, snow removal and garbage collection.

Bucher Hydraulics
Custom made, hydraulic drive and control systems.

Bucher Specials
Machinery for the wine and beverage

Bucher Alimentech Ltd.

Bucher Unipektin AG

Bucher Unipektin – always there when you need us!

Buchensales Russia Limited

Competence Center Filtration

Bucher Unipektin AG

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