

# **Mersen Anticorrosion and process equipment**

## ***Business Overview***

# Mersen : global expert in electrical specialities and graphite-based materials

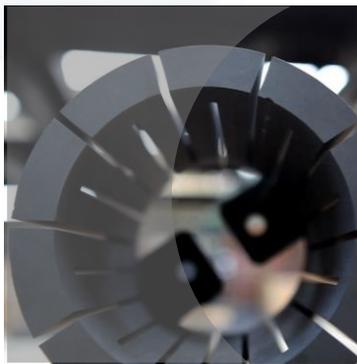
## Materials segment

- Graphite components for high-temperature applications
- Anticorrosion systems in graphite and reactive metals

APPROX. 25%  
MARKET SHARES  
WITH LEADING  
POSITION  
WORLDWIDE

## Electrical segment

- Components for power electronic
- Distribution and protection of electrical equipment
- Supply and control of motors (carbon brush)



# Mersen anticorrosion and process equipment



- Design and manufacture process equipment (heat exchangers, pressure vessels, columns, piping, fitting) to comply with corrosive and/hot applications, especially for the chemical industries
- Design and manufacture systems for the acid production, dilution, absorption, production (HCl, H<sub>2</sub>SO<sub>4</sub>)
- Provide after-sales & engineering services



# Our expertise

- **Graphite-based equipment**

- Impregnated graphite quality : “**Graphilor® 3**” with **3 types of impregnations** (XTH, XC, XBS)
- Complete range of heat exchangers
- Thermal sizing competence

- **Tantalum process equipment**

- Welding expertise
- Clad know-how (explosion clad and CL-Clad®)
- Dedicated manufacturing site

- **Engineered HCl systems**

- Large modular offer from basic synthesis unit to fully engineered skid system
- Process engineering department
- Strong relationship with engineering companies and key end-users



# Current portfolio

## Equipment

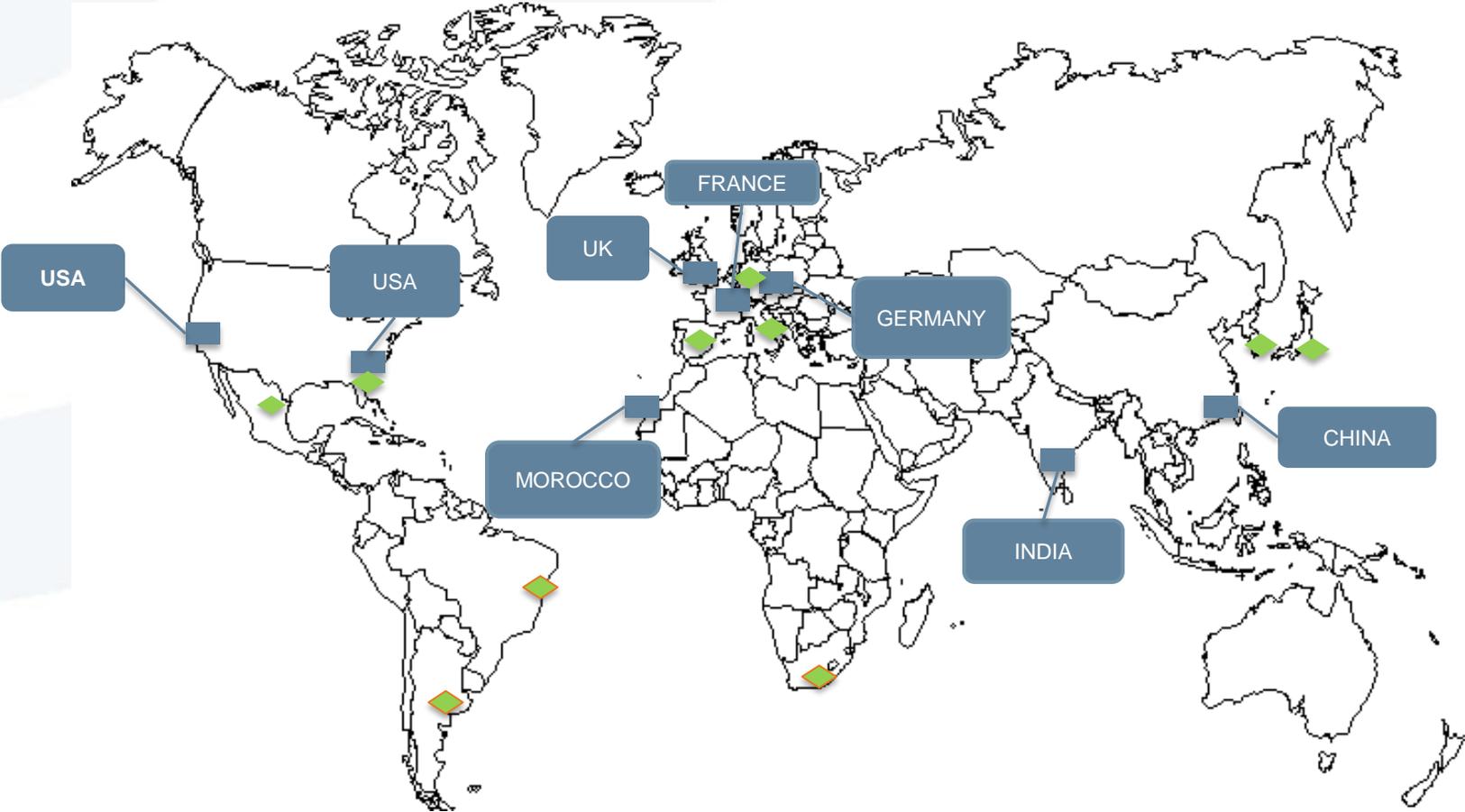
## Engineered Systems

	Reactors Pressure Vessels	Heat exchangers Blocks/Shell & Tubes	Columns	Piping Bellows Fittings	HCl Systems	Acid Systems
Graphite					<ul style="list-style-type: none"> <li>- Direct Synthesis, with steam generation in option</li> <li>- Absorption</li> <li>- Evaporation</li> <li>- Concentration</li> <li>- Dilution</li> <li>- Organics treatment</li> </ul>	<ul style="list-style-type: none"> <li>- HBr Synthesis Unit</li> <li>- H<sub>2</sub>SO<sub>4</sub></li> <li>- HF dilution</li> <li>- Cl<sub>2</sub> stripper unit</li> </ul>
SiC						
Tantalum						
Zirconium						
Titanium						
Carbon Steel Stainless Steel Nickel Alloys						
PTFE						



## Services & Maintenance

# Where we are...



■ Production sites:  
◆ Quick Center

# Graphilor® 3 : impregnated isostatic graphite with ultra-fine grains

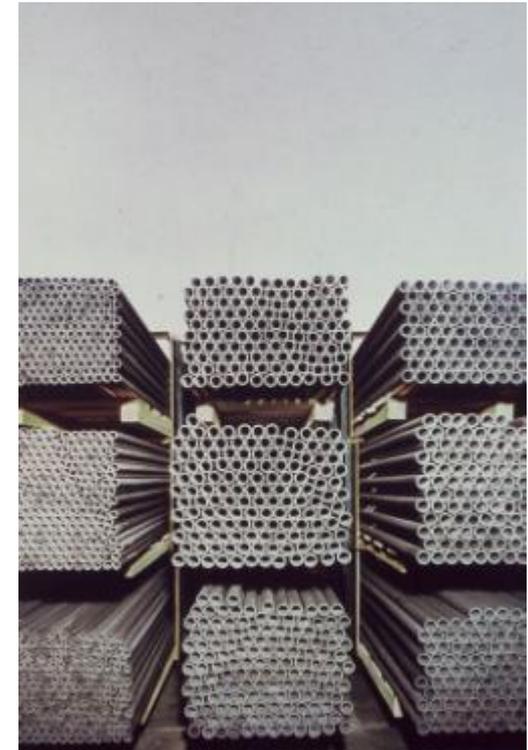
- **Mersen group produces ultra-pure grade of isostatic graphite providing optimum resilience to extreme temperatures (up to 3,000° C).**
- **Graphilor® 3 is Mersen's trade mark for impregnated graphite, resulting from the combination between ultra-fine grain graphite and specific resin.**
- **Key advantages of Graphilor® 3:**
  - High resistance to corrosion
  - Resistance to temperature and thermal shock
  - High mechanical resistance
  - Excellence conductivity
- **Mersen is using 2 different processes:**
  - Isostatic pressing for blocks and tubesheets
  - Extrusion for tubes

# Graphilor® 3 for blocks and columns

		BS	Graphilor® 3		
			XBS	XC	XTH
					
<b>Graphite</b>		S – Fine grain	X – Ultra-fine grain		
<b>Resin</b>		Phenolic	Phenolic	Carbon	PTFE
<b>Available Monolithic blocks</b>		1760 mm	1200 mm	1200 mm	600 mm
<b>Available tubesheet</b>	monolithic	1760 mm	1200 mm	1200 mm	-
	ML	2080mm	2080mm	-	-
<b>Temperature</b>		200 ° C	220 ° C	430 ° C	230 ° C
<b>Mechanical strength TUV Homologation</b>		G 18-15-200	G 20-00-220	G 18-00-400	G 15-00-250

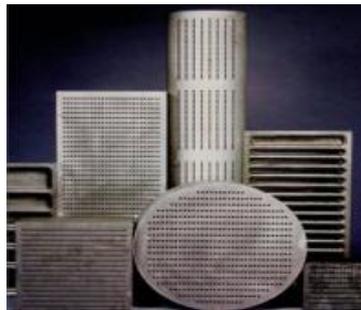
# Graphilor® 3 for tubes

- Tubes are made with Graphilor® 3 XBS
  - Graphite grade X – ultra-fine grain
  - Resin Phenolic
- Temperature : 220° C
- Capability to produce seamless tubes up to 6 meters
- Option : carbon-fiber tubes
- High mechanical strength : all our tubes are homologated G30-00-220 which is the highest available in the market
- State-of-the art manufacturing facility located in France



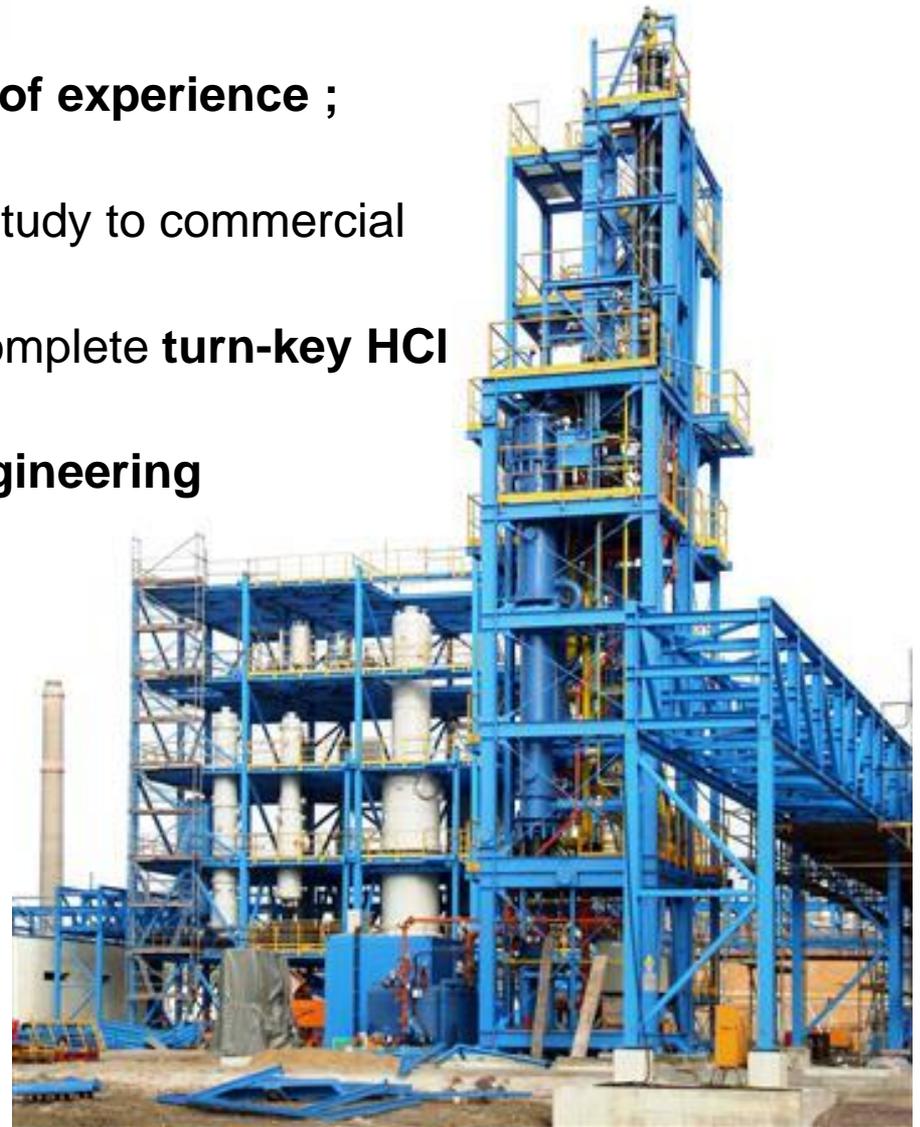
# Graphite equipment

- All the equipment are made with Graphilor® 3, the impregnated isostatic graphite.
- Heat Exchangers
  - Polybloc® & Cubic
  - Polytube®
- Columns and accessories (Raschig Rings)
- Bursting discs
- Manufacturing sites : Pagny (France), Teesside (UK), El Jadida (Morocco), Salem (USA), Chennai (India), Shanghai (China)



# Engineered systems

- **600 units delivered so far ; 54-years of experience ; worldwide references**
- **Project development** from feasibility study to commercial operation
- **Leader** in the design and building of complete **turn-key HCl burner systems**
- **Project management and project engineering**
  
- Mersen's engineered systems experience includes :
  - Sintaclor®: HCl and HBr synthesis
  - HCL absorption, desorption
  - HCL azeotrope breakers
  - Acid dilution (  $\text{H}_2\text{SO}_4$ , HCl, HF)
  - Heating and cooling package for pickling baths



# Tantalum equipment

- **Pressure Vessels, columns & heat exchangers**
  - Solid or Tantalum CL-Clad® (Mersen patented cladding technology)
  - Manufacturing sites : Oxnard (USA), Linsengericht (Germany),
- **CL-Clad® is a brazing process patented by Mersen, for Tantalum applications**
  - CL-Clad® bonding is vacuum-resistant
  - A thin cladded-layer (0,5 to 0,7mm) of Tantalum (Ta) is added to the base plate
  - Base plate is made of carbon or stainless steel
- **Market segments : corrosive process and / or high pressure**



# Metallic equipment

- Pressure vessels, columns, heat exchangers
- **Materials** : zirconium, titanium, nickel alloys, stainless steel, carbon steel
- **Manufacturing sites** : Oxnard (USA), El Jadida (Morroco), Xianda (China)



# Fluoropolymer equipment

- **Armylor®** : Mersen's trademark for fluoropolymer equipment
- **Expertise in fluoropolymer technology**
  - Paste extrusion of fine PTFE powders
  - Isostatic molding
  - PFA injection
- Piping, Fittings, Bellows & compensators and Columns
- **Manufacturing sites** : Pagny (France), Salem (USA), Shanghai (China)



# Services & Maintenance

- Local after-sales centers
- Specialists team
- Diagnostics – repair on site or in local workshops

